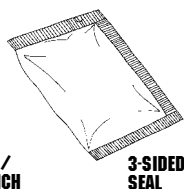


M Series Intermittent Bagmaker



BAG STYLES



FEATURES

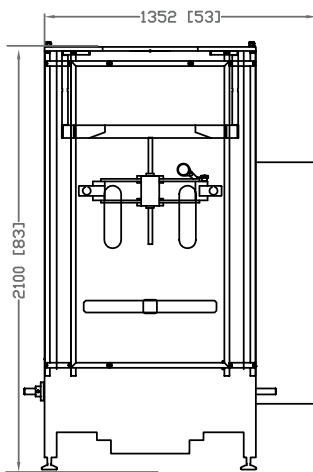
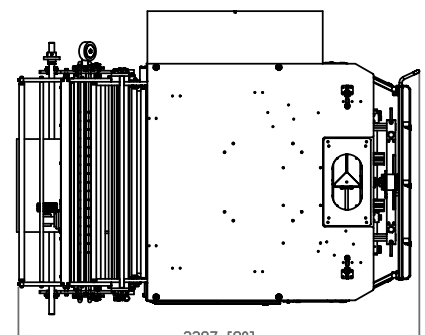
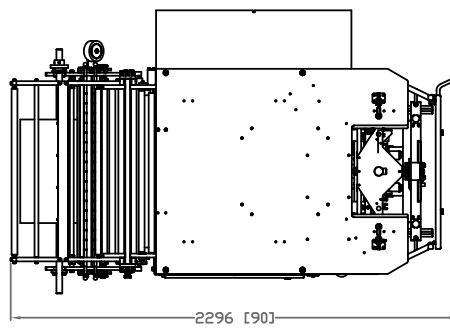
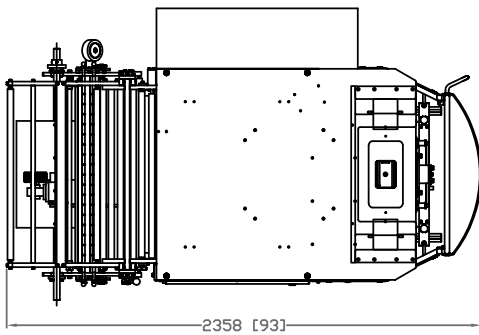
- Robust, stainless steel frame
- Mechanical direct drive jaw actuation
- Off-the-shelf components
- Minimal maintenance requirements
- No tool changeover
- Self-centering pull belts
- VFD powered film unwind
- Quick film splice table
- Product stagers
- End-seal cooling air
- Bag deflators
- Photo eye and encoder
- Automatic film tracking
- Jaw obstruction detection
- Allen Bradley or Siemens controls
- Storage for 100 product recipes

OPTIONS

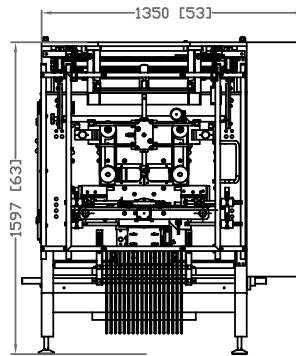
- Quad seal bag assembly
- Bag-in-Bag configuration
- Flat bottom bag assembly
- Washdown construction
- Vacuum pull belts
- Automatic film tracking
- Fold-down/tape-down unit
- Hole punch (Euro slot and round)
- Load shelf
- Product settler
- Gas flush
- Static elimination
- Degassing valve applicator
- Tear notch
- Remote diagnostics
- In-feed and take-away conveyors
- Integration with variety of fillers, printers, metal detectors, label applicators, and checkweighers

SPECIFICATIONS

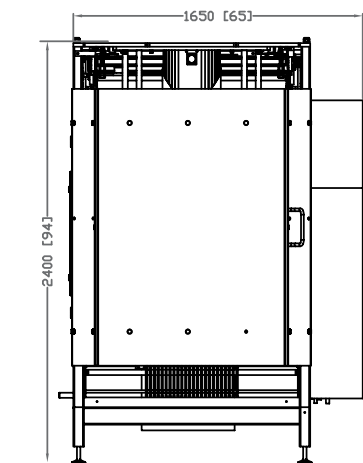
Model	M250/M300	M400	M500
Maximum speed (dry cycle)	Up to 100 cycles per minute	Up to 100 cycles per minute	Up to 70 cycles per minute
Maximum bag size	250 mm (300 mm) x 400 mm (9.8" [11.8"] x 15.75")	400 mm x 500 mm (15.75" x 19.6")	500 mm x 600 mm (19.6" x 23.6")
Minimum bag size	60 mm x 80 mm (2.3" x 3.1")	80 mm x 80 mm (3.1" x 3.1")	150 mm x 100 mm (5.9" x 3.9")
Maximum roll diameter	500 mm (19.6")	500 mm (19.6")	500 mm (19.6")
Maximum roll width	545 mm (21.4")	820 mm (32.2")	1030 mm (40.5")
Electrical requirements	Standard 208-240V, single phase, 60Hz, 20 AMPS	Standard 208/240V, single phase, 60Hz, 20 AMPS	Standard 208-240V, single phase, 60Hz., 20 AMPS
Air requirements	12-18 SCFM @ 90 PSI w/o vac	12-18 SCFM @ 90 PSI w/o vac	12-18 SCFM @ 90 PSI w/o vac
Control system	Allen Bradley or Siemens controls	Allen Bradley or Siemens controls	Allen Bradley or Siemens controls
Construction	Stainless steel	Stainless steel	Stainless steel



M400



M250 / M300



M500