

Rotary Premade Pouch Machine **QUADRUPLEX MODELS**



Maximize your ROI with a simple but powerful packaging solution.

Quadruplex rotary automatic pouch packing machines feature two or four lanes for maximum throughput. Great for a variety of products including liquids, solids, and powders, the rotary premade pouch machine will enable your business to scale up quickly.

features



- Allen Bradley servo-drive control platform
- PLC with color touch screen
- Durable welded steel frame
- Production parameter memory including gripper size, machine speed, sealing temperature, and filling volume
- Pouch presence detection: No pouch = No filling or sealing
- Bag deflation
- Automatic deoxidizer feeding station
- Two-step sealing process

options



- Robotic pick & place infeed system
- Integration with multi-head scales; volumetric, auger, or liquid fillers
- Fully interlocked safety guards
- Presealing station for liquids
- Zipper opening device
- Extended bag magazine
- Date coding
- Integration with checkweighers and metal detectors
- Dust suction nozzles and dust collector hood
- Product settler
- Ethernet connectivity
- Washdown design (IP65 or IP66)
- Gash flush
- Bag rejection station
- Modified discharge configurations

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Technical Specifications

QUADRUPLEX MODELS	8SQ-110	8SQ-135	8SQ-285
Number of stations	8	8	8
Number of lanes	4 (2 duplex rotary units)	4 (2 duplex rotary units)	2 (2 simplex rotary units)
Maximum speed per minute (dry cycle)	200	200	100
Bag gripping range	75-110mm	90-135mm	130-285mm
Maximum bag length	320mm (350mm with extender)	320mm (350mm with extender)	420mm (500mm with extender)
Electrical requirements	3Phase , 480V, Approx. 10 Kw, 60/50Hz	3Phase , 480V, Approx. 10 Kw, 60/50Hz	3Phase , 480V, Approx. 10 Kw, 60/50Hz
Compressed air	Approx. 900NL/min, 5-6kgf/cm ²	Approx. 900NL/min, 5-6kgf/cm ²	Approx. 900NL/min, 5-6kgf/cm ²

Bag Styles



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